

Solartron

Type 7845/46/47 densitometer

Data sheet
B1017

Description

The Solartron Mobrey field proven range of industrial densitometers have been specifically designed to tackle the most demanding of applications found in modern process plants.

Three units are detailed here:

- ▶ 7845 stainless steel version designed for general process applications
- ▶ 7846 in Hastelloy C22 designed for corrosive applications
- ▶ 7847 3A authorised version designed for hygienic applications

Specification

Parameter	Type 7845/46/47
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Accuracy	0.00035 g/cc** Range 0.6-1.2 g/cc 0.0005 g/cc** Range 0.6-1.6 g/cc
Density range	0-3 g/cc
Repeatability	0.00005 g/cc
Temperature effect (Corrected)	+/-0.00005 g/cc/°C (+/-0.003 g/cc/100°F)
Pressure effect (Corrected)	+/-0.000006 g/cc/bar (+/-0.0004 g/cc/psi)
Max. operating pressure	7845 100bar (1450psi) † 7846 50bar (725psi) † 7847 20bar (290psi) †
Test pressure	1.5 x flange rating
Temperature range	-50° to +110°C (-58° to +230°F) (160°C (320°F) with high temp kit)

Mechanical features

Wetted parts	Stainless steel 316L - 7846: Hastelloy C22
Case finish	Stainless steel 316
Flange materials	Stainless steel 316L - 7846: Hastelloy C22
Weight	22kg (48lb)
Material traceability	Contact sales office for further information

Electrical features

Temp. measurement	100ohm PRT 4 wire
Power supply	16 to 28V dc at 17mA max
Signal output	Current modulation on power supply line
Electrical connectors	Screw terminals housing BS5490 IP65 enclosure
Safety approval	ATEX EEx ia IIC T6

** Accuracy of 0.0001 g/cc available on densitometers with UKAS calibration or water check

† Or flange unit

Features

- ▶ Pipeline quality - all welded construction
- ▶ IP65 Weatherproof
- ▶ Straight-through flow path
- ▶ Continuous high accuracy measurement
- ▶ Insensitive to mounting position, plant vibration, flow rate and pressure
- ▶ Intrinsically safe designs
- ▶ Zero maintenance



System capabilities

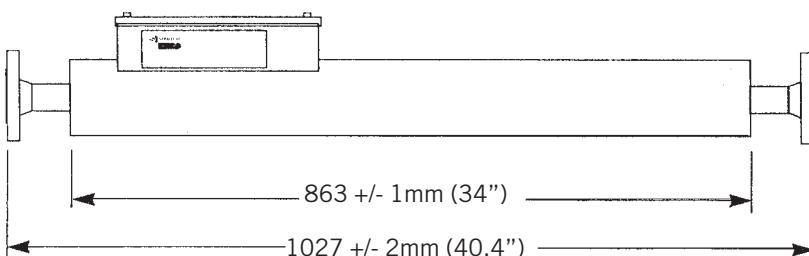
The 7845 is best used with 795x Series signal converters, which offer the following facilities:

Model		7950	7951	Option
Mounting		Wall	Panel	
Inputs	Density*	1	1	
	Temperature (PRT) 4 wire	4	4	
	Analogue 0-4-20mA	4	4	+4/+6
	Digital/status	8	8 or 18	
Outputs	Analogue 0-4-20mA	4	4	+4
	Digital/status	8	8 or 16	
Comms.	RS232/RS485	3	3	+2 HART
Calculations	Line and base density (API or Matrix referral) Derived parameters (%volume, %mass, °Brix, °API, SG, SSU)			

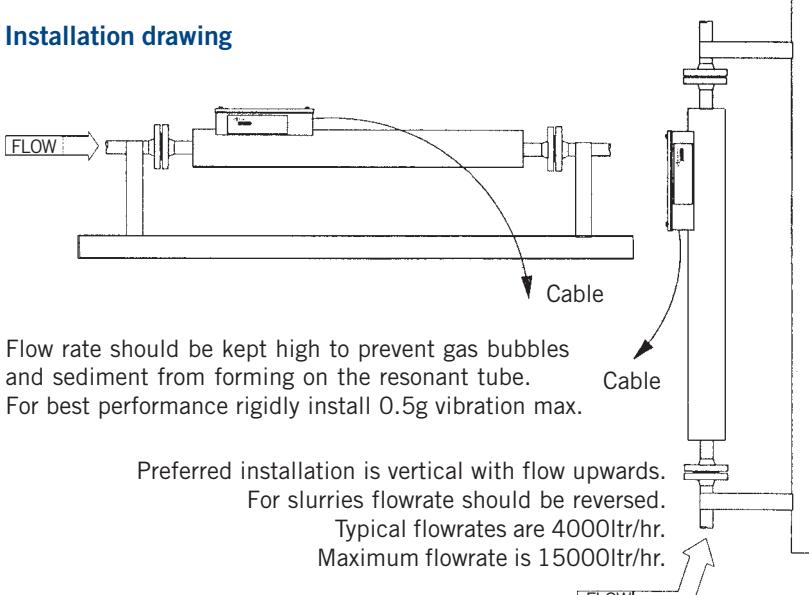
* Some software versions support more than one density/viscosity input

For more details see 795x signal converter data sheet B1251.

Dimensional drawing



Installation drawing



Flow rate should be kept high to prevent gas bubbles and sediment from forming on the resonant tube.
For best performance rigidly install 0.5g vibration max.

Preferred installation is vertical with flow upwards.
For slurries flowrate should be reversed.
Typical flowrates are 4000litr/hr.
Maximum flowrate is 15000litr/hr.

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The right is reserved to amend details given in this publication without notice

Ordering information

Stainless steel

7845C	1" ANSI 300 RF
7845H	25mm DIN2635
	RF DN25/PN40
7845J	25mm DIN
	2635/2512 GVD
	DN25/PN40
7835K	1" ANSI 600 RF
Hastelloy C22	
7846C	1" ANSI 300 RF
7846H	25mm DIN2635
	RF DN25/PN40
7846J	25mm DIN
	2635/2512 GVD
	DN25/PN40

Stainless steel

7845C	1" ANSI 300 RF
7845H	25mm DIN2635
	RF DN25/PN40
7845J	25mm DIN
	2635/2512 GVD
	DN25/PN40
7835K	1" ANSI 600 RF
Stainless steel with hygienic bellows	
7847A	1" Ladish Tri-clamp
7847C	25mm ISO 2853
	ISS (DF)
7847E	25mm DIN 11851
7847J	1" ANSI 300 RF
7847K	25mm DIN2635
	RF DN25/PN40
78401A	High temp. kit

For applications which have a high % of entrained gas, Solartron Mobrey manufactures an entrained gas densitometer which may be used with up to 100% entrained gas - see data sheet B1018.


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